

# Alliance Pipeline (A Joint Venture of Enbridge and Pembina)



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Minot Office  
1600 2nd Ave SW  
Suite 16  
Minot, ND 58701

North Area Office  
1520 8th Street S.E.  
Valley City, ND 58072  
Phone: 701-845-1929  
Fax: 701-845-3002

5400 Westheimer Court  
Houston, TX 77056  
Public Awareness: 1-888-293-7867  
Email: USpublicawareness@enbridge.com  
Website: www.alliancepipeline.com

**Emergency Contact: 1-800-884-8811**

## INCIDENT ACTION PLAN (Emergency Response Plan):

APL practices the National Incident Management System (NIMS) and will integrate into the Incident Command System (ICS) in an emergency.

- Ensure life safety first, protect environment and property next

- Isolate area and deny entry
- Establish minimum 1/2 mile exclusion zones
- Determine if atmosphere is safe
- Evacuate if necessary and safe
- Notify Alliance Pipeline
- Control ignition sources
- If ignited, all to self-extinguish
- Contain or control secondary fires

## EMERGENCY CONTACT: (800) 884-8811

**PRODUCTS / DOT GUIDEBOOK ID# / GUIDE#:**  
Natural Gas 1971 115

## NORTH DAKOTA COUNTIES OF OPERATION:

Barnes	Eddy	Renville
Benson	Foster	Richland
Buchanan	McHenry	Stutsman
Bottineau	Mountrail	Ward
Burke	Pierce	Wells
Cass	Ransom	Williams

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

## INCIDENT COMMAND

Scott Dieterle  
Valley City, ND  
Phone: (701) 845-1929 x3324  
Cell: (701) 490-1836

## LIAISON OFFICER

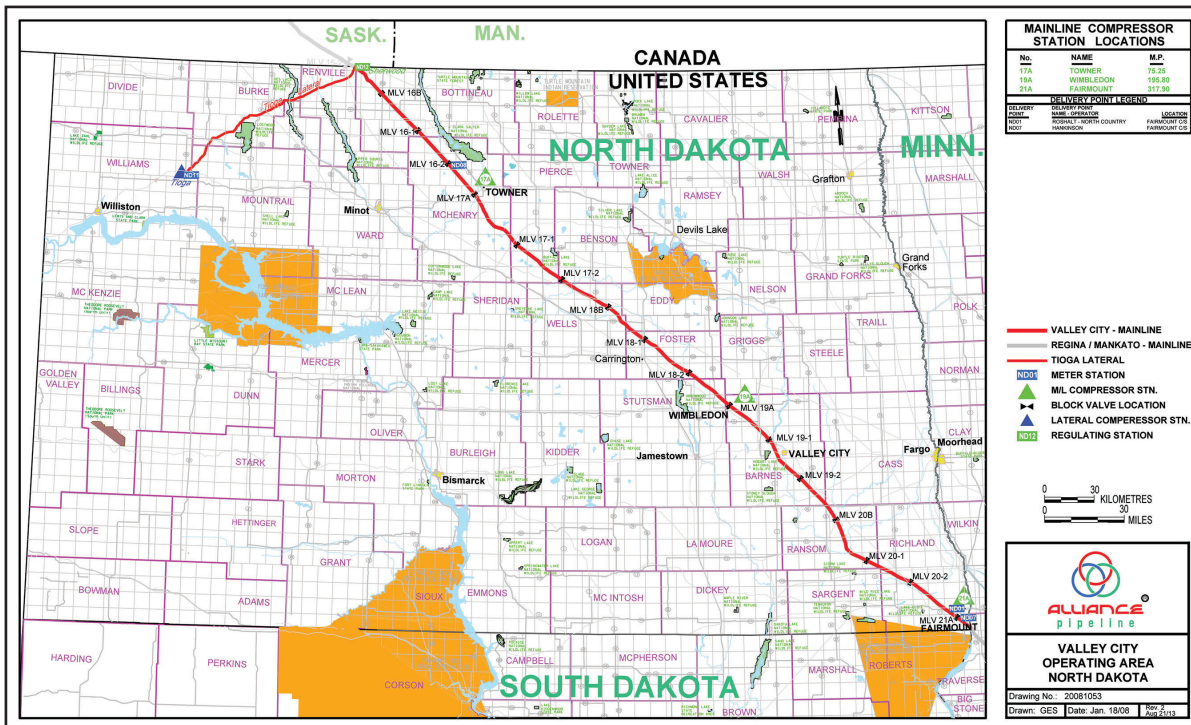
Dan Munthe  
Eden Prairie, MN  
Phone: (952) 983-1032  
Cell: (701) 849-1465

## OPERATIONS UNIT LEADER

Matt Daly  
Minot, ND  
Phone: (701) 818-0807

## ALLIANCE PIPELINE UNIQUE CHARACTERISTICS

- Un-odorized
- 1,935 psig - Operating Pressure
- 36" Pipe
- .622" Pipe thickness, thicker under roadways and rivers
- Compressor Stations located every 120 miles
- Automated Block Valves located every 20 miles
- High Energy Natural Gas
  - Methane
  - Propane
  - Butane
  - Ethane
  - Pentane



## ALLIANCE PIPELINE MARKERS

Found at road crossings, fencelines and street intersections. Markers do not indicate exact location of pipeline.