



**Pembina U.S.**  
 1300 Post Oak Blvd. Suite 1050  
 Houston, TX 77056  
 Toll Free: 1-888-428-3222  
 Website: www.pembina.com

**OPERATOR OVERVIEW**

Pembina Cochin LLC is the operator of the Cochin Pipeline System. Pembina Cochin LLC is a subsidiary of Pembina U.S. Corporation, which is owned by Pembina Pipeline Corporation. Pembina is a leading North American transportation and midstream service provider. For over 65 years, we have been safely and reliably connecting oil, natural gas, and natural gas liquids production to markets that need it. Pembina owns an integrated system of pipelines that transport various hydrocarbon liquids and natural gas products. We also own gas gathering and processing facilities, and an oil and natural gas liquids infrastructure and logistics business.

**INCIDENT ACTION PLAN  
 (Emergency Response Plan)**

- Protect people first, property second
- Isolate area and deny entry
- Determine if atmosphere is safe
- Establish hazard control zones
- Evacuate if necessary
- Notify Pembina
- Control Ignition Sources
- If ignited, allow to self-extinguish
- Contain and control secondary fires.

Pembina practices the National Incident Management System (NIMS) and will integrate into the Incident Command System (ICS) in an emergency. In the unlikely event that a leak should occur, Pembina will dispatch our pipeline maintenance crews (located at strategic points along the pipeline) to the site. Once we have ensured the safety of our neighbors, employees, and contractors and the immediate dangers have been controlled, the pipeline is repaired and any damage to the surrounding area is restored.



**Pipeline Unique Characteristics**

The Cochin Pipeline System is a 1,764-mile, 12-inch pipeline. In 2019, Pembina acquired ownership of the pipeline from Kinder Morgan. The pipeline transports condensate from Fair Oaks, IN to Fort Saskatchewan, Alberta Canada.

- 1,000 psig Operating pressure
- Automated pipeline block valves.
- Pump stations are located approximately every 60 miles.

**PIPELINE MONITORING**

Pembina monitors the Cochin Pipeline on a 24-hour basis from the computer assisted control system.

**PIPELINE MARKERS**

To ensure everyone knows the location of Pembina’s pipelines, we place pipeline markers in high traffic areas such as road and rail way crossings. We place them near but not necessarily on top of the pipeline. It is important to remember that markers may not tell you the exact location, route, depth or number of pipelines.



**EMERGENCY CONTACT (24/7):**  
**(800) 360-4706**

**PRODUCTS/DOT GUIDEBOOK ID#/ GUIDE#:**  
 Natural Gasoline  
 (Petroleum Distillate) 1268 128

**NORTH DAKOTA  
 COUNTIES OF OPERATION:**

Barnes	Pierce
Benson	Ransom
Bottineau	Renville
Cass	Richland
Eddy	Stutsman
Foster	Wells
McHenry	

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



Know what's below.  
**Call before you dig.**

**ALWAYS CALL BEFORE YOU DIG**

Before starting any work near a pipeline, a locate request to your local One-Call Centre is required. The One-Call Center will notify owners of the buried infrastructure in the area who will send out a company representative to locate and mark the facilities using paint, flags or other marks. It is important you don't start work until the pipelines are marked.

**NATIONAL PIPELINE MAPPING SYSTEM**

The federal government provides maps that show the approximate location of transmission pipelines in your community through the National Pipeline Mapping System at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov). Safety officials can access additional information and download electronic files to import into emergency preparedness GIS mapping systems. As with pipeline markers, the map will show the approximate location of the pipeline only. A one call is required.