



ADM Enderlin Plant  
5525 136th Ave SE  
Enderlin, ND 58027  
Phone: 800-620-1748

ADM Velsa Plant  
1388 ND-97  
Velsa, ND 58790  
Phone: 701-338-2075

**OPERATOR OVERVIEW**

Archer Daniels Midland of Illinois (ADM) Velsa owns a 17.42 mile, 4” steel natural gas pipeline in Ward and McHenry counties that operates at 40 PSIG. ADM Enderlin owns a 23.49 mile, 6” steel natural gas pipeline Cass and Ransom Counties that operates at 49 PSIG. Northwest Gas operates and maintains both systems.

**PIPELINE SAFETY**

System failures occur infrequently along the nation’s network of interstate natural gas pipeline facilities, and many of these are caused by damage from others digging near the pipeline. We watch for unauthorized digging, but we request your help to notify us.



**ALWAYS CALL 811 BEFORE YOU DIG!**

**WHAT ARE THE SIGNS OF A NATURAL GAS PIPELINE LEAK?**

- Blowing or hissing sound
- Dust blowing from a hole in the ground
- Continuous bubbling in wet or flooded areas
- Gaseous or hydrocarbon odor
- Dead or discolored vegetation in a green area
- Flames, if a leak has ignited

**WHAT SHOULD I DO IF I SUSPECT A PIPELINE LEAK?**

Your personal safety should be your first concern:

- Evacuate the area and prevent anyone from entering
- Abandon any equipment being used near the area

- Avoid any open flames
- Avoid introducing any sources of ignition to the area (such as cell phones, pagers, 2-way radios)
- Do not start/turn off motor vehicles/ electrical equipment
- Call 911 or contact local fire or law enforcement
- Notify the pipeline company
- Do not attempt to extinguish a natural gas fire
- Do not attempt to operate any pipeline valves

**PIPELINE LOCATION AND MARKERS**

Pipeline markers are used to indicate the approximate location of a natural gas pipeline and to provide contact information. Aerial patrol planes also use the markers to identify the pipeline route. Markers should never be removed or relocated by anyone other than a pipeline operator.

You can also find out where other companies’ pipelines are in your area by going to the National Pipeline Mapping System website at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).



**EMERGENCY CONTACT:**  
1-800-620-1748

**PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:**

Natural Gas	1971	115
-------------	------	-----

**NORTH DAKOTA COUNTIES OF OPERATION:**

Cass	Ransom
McHenry	Ward

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**EMERGENCY RESPONSE PLANS**

An Emergency Response Plan is developed for each pipeline facility to contain, control and mitigate the various types of emergency conditions/ situations that could occur at one of our facilities. For more information regarding ADM’s emergency response plans and procedures, contact us directly.