

Sanitary Landfill
 26750 464th Avenue
 Sioux Falls, SD 57106
 Phone: 605-367-8162

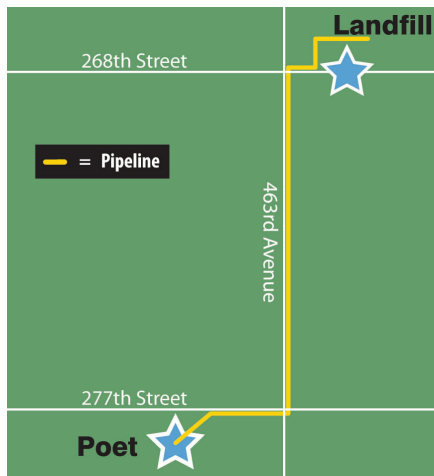


GENERAL INFORMATION

The City of Sioux Falls owns and operates an 11 -mile, 12-inch diameter, low-pressure High Density Poly Ethylene (HOPE) Landfill Gas Pipeline from the Sioux Falls Regional Sanitary Landfill (Landfill) to the POET Biorefining Ethanol Plant near Chancellor, South Dakota. The majority of the pipeline route is in the public right-of-way of two townships-Home and Germantown. Both of these two rural townships reside in Turner County.

The beginning, or upstream end, of the pipeline is located on the City's Landfill property located in Minnehaha County. There is a small (approximately 33-foot) portion of the pipeline in the Minnehaha County right-of-way as it leaves the Landfill property and crosses a township road into Turner County. Off Landfill property, the pipeline runs in the public right-of-way west along 268th Street to 463rd Avenue where it turns and runs south until 277th Street, where it turns and runs west until it enters POET property and runs south to the plant. The downstream end of the pipeline is located on POET property.

For more information on the Landfill Gas Pipeline please feel free to call 605-367-8162 during normal hours or 866-412-2254 after hours.



COMMITMENT TO SAFETY, HEALTH, AND ENVIRONMENT

The City of Sioux Falls is committed to safety and protecting the health of its personnel, neighbors, the general public, and its customers as well as the surrounding environment. Safe practices need to be taught and reinforced throughout the year in an effort to prevent accidents and ensure safe operation. There is no substitute for sound judgment of the situation by the person or persons involved; the safety and well-being of the public, responders, and personnel must always be given prime consideration. Training is conducted by the City to mock certain emergency situations. This will be an aid in emergency preparation and coordination among emergency responders.



Landfill Gas Pipeline Marker

Remember, People First then Property and Environment.

The City of Sioux Falls is committed to review its pipeline operations on an on-going basis to enhance the protection of people, property, and Landfill Gas Pipeline Marker the environment.

The primary cause of pipeline damage is from third party dig-ins. As a result, the City strongly supports the use of the South Dakota One-Call System (dial 811) which is a free call and requires facility operators such as pipelines to accurately mark the location of buried utilities to prevent such damage.

EMERGENCY CONTACT: 1-866-412-2254

Landfill Gas	1971	115
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SOUTH DAKOTA COUNTIES OF OPERATION:

Minnehaha	Turner
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Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.