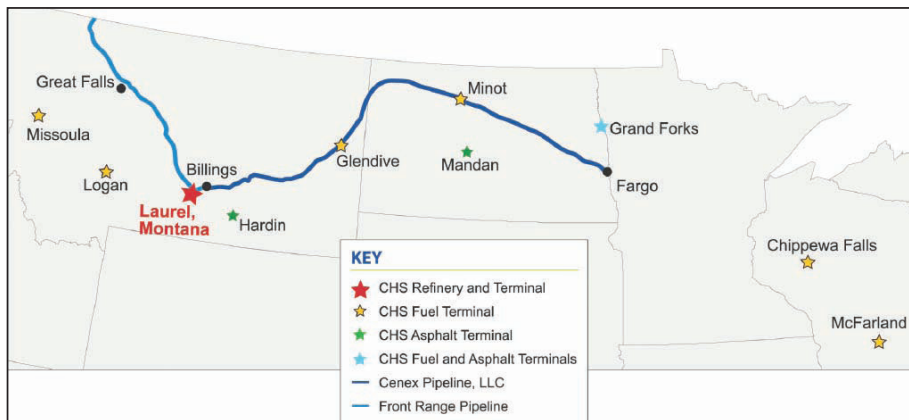


Headquarters:
 P.O. Box 909
 803 Highway 212 South
 Laurel, MT 59044
 Toll Free Non-Emergency: 1-888-4-CHSPIPE
 Email: publicawareness@chsinc.com
 For More Information:
www.chspipelines.com/contactus

Front Range Pipeline, LLC (FRPL) is headquartered in Laurel, MT and is owned by CHS, Inc. a farmer-owned cooperative. FRPL transports more than 65,000 barrels of crude oil via 389 miles of pipeline from the Canadian Border into the refineries located in Great Falls, Laurel and Billings. Our pipeline varies in size from 6-16 inches with a maximum operating pressure up to 1480psi. FRPL contributes nearly \$4,000,000 dollars a year on average in Montana property taxes. These taxes go to support city, county and state services including support for schools, roads, and senior citizens.



COMMITMENT TO SAFETY, HEALTH, & ENVIRONMENT

As a large and diverse business serving many stakeholders, including customers, employees, communities and owners, CHS maintains the highest commitment to “doing the right thing.” That means meeting regulatory compliance in our daily business operations, our financial reporting and our environmental, health and safety programs. A subsidiary of CHS, Front Range Pipeline, LLC. is fully committed to operating a safe and reliable pipeline system in Montana.

Pipeline Markers always tell you three critical pieces of information:

1. The product being transported.
2. Name of the company.
3. The 24/7 emergency number.

If an emergency situation should arise or you see something suspicious look for pipeline markers in the area. Call 911 first, then the emergency number on the nearest pipeline marker.

EMERGENCY CONTACT:
1-800-421-4122

PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:
 Crude Oil 1267/3494 128/131

MONTANA COUNTIES OF OPERATION:

Big Horn	Missoula
Cascade	Pondera
Fergus	Stillwater
Gallatin	Teton
Glacier	Toole
Golden Valley	Wheatland
Judith Basin	Yellowstone

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.



Front Range Pipeline, LLC Pipeline Marker Types